

BODY MARK  
Front:1/4"-2"-800LB  
F304L  
Back:WARREN

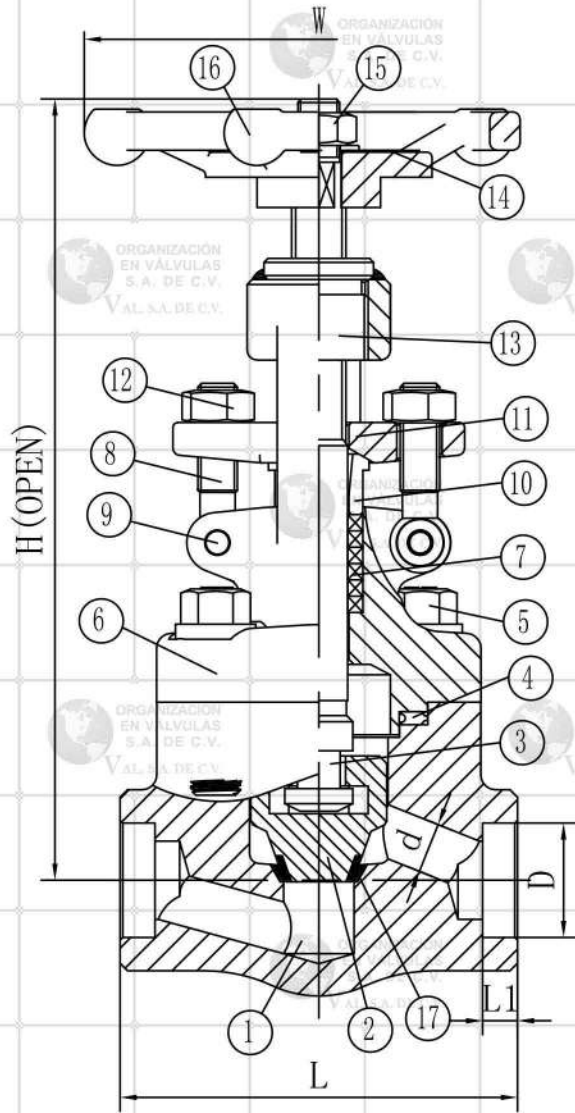
TEST PRESSURE:  
Test inspection Per API 598  
Shell(by Water):2400 Psig  
Backseat(by Water):1775 Psig  
High-Pressure Closure(by Water):1775 Psig

APPLICABLE STANDARDS  
BASIC DESIGN: API 602&ASME B16.34  
SOCKET WELDING DIMENSION : ASME B16.11  
TEST AND INSPECTION : API 598  
NACE MR-0175

Fig No.:WARREN-802HF-F304L-S

MATERIALS LIST

NO.	NAME PARTS	MATERIALS
1	BODY	ASTM A182 F304L
2	DISC	ASTM A276 304L+STL
3	STEM	ASTM A276 304L
4	GASKET	304L+GRAPHITE
5	BONNET BOLT	ASTM A193 B8A
6	BONNET	ASTM A182 F304L
7	PACKING	GRAPHITE
8	GLAND BOLT	ASTM A193 B8A
9	GLAND BOLT PIN	ASTM A276 304
10	GLAND	ASTM A276 304
11	GLAND FLANGE	ASTM A182 F304
12	NUT	ASTM A194 8A
13	STEM NUT	ASTM A276 410
14	NAMEPLATE	304 SS
15	HAND WHEEL NUT	ASTM A194 8
16	HAND WHEEL	ASTM A197
17	INTEGRAL SEAT	ASTM A182 F304L+STL



SIZE	Dimension Unit: inch						WGT (LB)	Torque (IN-LB)	CV
	L±0.06	d <sup>+0.04</sup> <sub>0.02</sub>	D <sup>+0.02</sup> <sub>0</sub>	L1±0.02	H±0.20	W±0.20			
1/4"	3.11	Ø0.27	Ø0.56	0.39	6.34	3.94	4.9	345.1	0.7
3/8"	3.11	Ø0.27	Ø0.69	0.39	6.34	3.94	4.9	345.1	0.7
1/2"	3.11	Ø0.37	Ø0.86	0.39	6.34	3.94	4.6	345.1	1.2
3/4"	3.62	Ø0.49	Ø1.07	0.51	6.34	3.94	5.1	345.1	2.7
1"	4.37	Ø0.69	Ø1.33	0.51	7.60	4.72	8.2	437.2	5.3
1 1/4"	4.72	Ø0.93	Ø1.68	0.51	9.06	6.30	12.8	517.7	11.0
1 1/2"	5.98	Ø1.12	Ø1.92	0.51	9.76	6.30	16.5	621.2	17.6
2"	6.77	Ø1.44	Ø2.41	0.65	11.10	8.66	22.5	943.4	23.0

**Warren Valve**

	APPROVED BY.	CHECK BY.	DRAWN BY.	DRAWINGNO.	MATERIAL	UNIT	DESCRIPTION
SIGN	Zhang	Zhou	Chen	WARREN-802HF-F304L-S	MATERIALS LIST	inch	GLOBE VALVE,800LB, SW,F304L,TRIM 15H#,NACE
DATE	10/12/2018	10/12/2018	10/12/2018	REVISION 01	SCALE	FREE	